

QUALITY MANAGEMENT SYSTEM - ISO 9001:2008

This is to certify that:

Epwin Group
Alders Way
Yalberton Industrial Estate
Paignton
TQ4 7QE
United Kingdom

Holds Certificate No: FM 09180

and operates a Quality Management System which complies with the requirements of ISO 9001:2008 for the following scope:

The design, manufacture, installation and supply of specialist maintenance-free building products through subsidiary companies.

For and on behalf of BSI:

Gary Fenton, Global Assurance Director

Originally registered: 18/12/1989 Latest Issue: 04/09/2012 Expiry Date: 04/09/2015

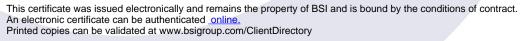














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	Location	Registered Activities
	Permadoor Orion House Spring Lane Industrial Estate Spring Lane South Malvern WR14 1AT United Kingdom	The manufacturing, warehousing, distribution and installation of PVC-U profile composite doors and fittings.
	KB Plastics Unit 62 Gravelly Industrial Park Erdington Birmingham B24 8TQ United Kingdom	The manufacture of injection mouldings to a maximum shot weight of 533 grms with a 25-250 tonne machine size. Products may be moulded in a wide range of thermoplastic materials. Secondary operations include printing and assembly.
	Epwin Group Alders Way Yalberton Industrial Estate Paignton TQ4 7QE United Kingdom	The design, manufacture, installation and supply of specialist maintenance-free building products through subsidiary companies.
	Europlas Minerva Way Brunel Road Newton Abbot TQ12 4PJ United Kingdom	The supply and installation of PVC-U windows and doors.
	Permadoor Upton-upon-Severn Worcester WR8 0RX United Kingdom	The manufacturing, warehousing, distribution and installation of PVC-U profile composite doors and fittings.
	Profile 22 Systems Stafford Park 6 Telford TF3 3AT United Kingdom	Marketing, sales and aftersales service including training support for PVC-U fabrication. The design of PVC-U profiles and ancillary profiles, windows, doors and associated components, including glazing products.
	Swish Building Products Pioneer House Mariner Lichfield Road Industrial Estate Tamworth B79 7TF United Kingdom	The design and production of cellular PVC-U cladding and roofline products, together with supporting ancillary components.

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Location	Registered Activities
Telford Extrusions Stafford Park 6 Telford TF3 3AT United Kingdom	The manufacture of PVC-U profiles for windows, doors and conservatories.
Sierra Windows Alders Way Yalberton Industrial Estate Paignton TQ4 7QE United Kingdom	The supply of PVC-U windows, doors and conservatories.
Plastal Unit D1 Stafford Park 4 Telford TF3 3BA United Kingdom	The supply and installation of PVC-U windows, doors and conservatories.
Total Window Systems Alders Way Yalberton Industrial Estate Paignton TQ4 7QE United Kingdom	The manufacture of PVC-U windows, doors and conservatories.
Windowbuild 55/56 Lewis Road East Moors Cardiff CF24 5EB United Kingdom	The manufacture of PVC-U window systems and doors.
Wrekin Windows Unit D1 - D4 Stafford Park 4 Telford TF3 3BA United Kingdom	The manufacture of PVC-U windows and doors. Provision of installation of PVC-U windows, doors and ancillary fittings.
Foilex 1 Pegasus Court Stafford Park 7 Telford TF3 3BQ United Kingdom	Surface coating of PVC-U profiles by the application of decorative foils.

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Location Registered Activities

Europlas The supply and installation of PVC-U windows and doors.

Yalberton Industrial Estate

Paignton TQ4 7QE United Kingdom

Stafford Park 7

Unit D

Telford TF3 3BQ United Kingdom

Plaslyne Distribution of plastic and composite building products.

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